



EnergyVille

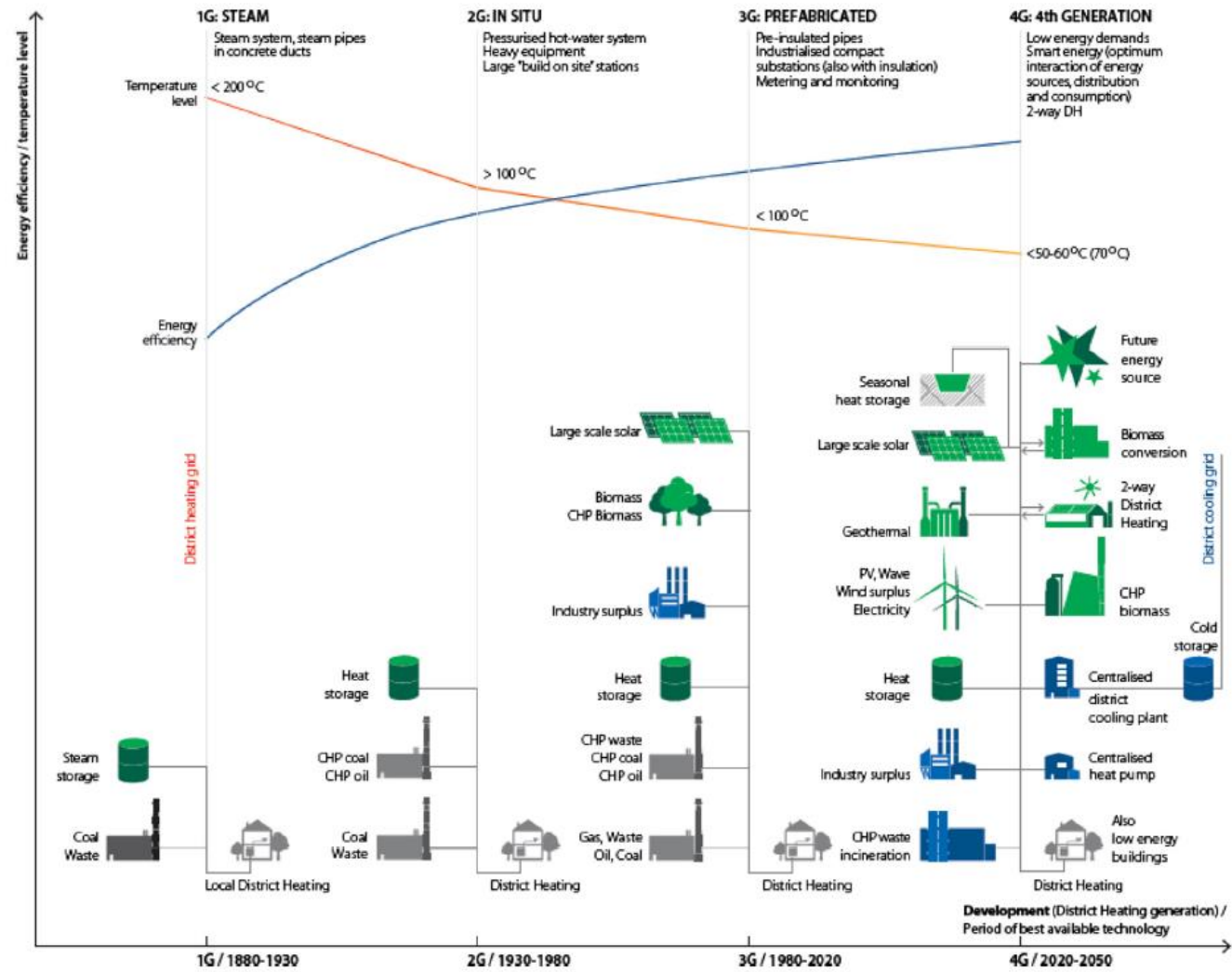
Fault Handling in DH Substations

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EnergyVille Business Day





source: Lund H. Werner S. et al. 4th Generation District Heating (4GDH) Integrating smart thermal grids into future sustainable energy systems. Energy 68 (2014) 1-11

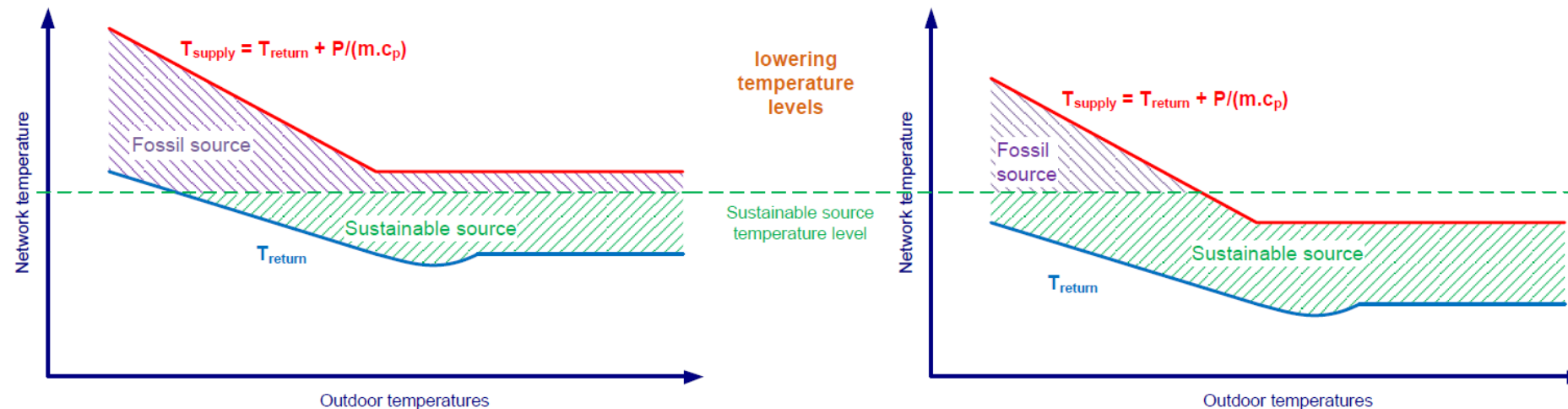
Aspects of network temperature level reduction

1. Supply and return temperature reduction

✦ Reduction of heat losses

e.g. 70-40C instead of 90-60C reduces heat losses by ~15%

✦ Maximization of share of sustainable sources (renewable, excess heat) / maximization of the efficiency of fossil sources



Conclusion 1: lower network temperature levels lead to more sustainable DH networks

Aspects of network temperature level reduction

2. Maximization of temperature difference

$$P = \dot{m} \cdot c_p \cdot \Delta T$$

$$P = cte, \dot{m} \sim 1/\Delta T$$

\dot{m} limited to \dot{m}_{max}
(pump capacity, network resistance)

So $\Delta T \nearrow$, network capacity \nearrow

$P_{pump} \sim \dot{m}^3$
 $\Delta T \times 2$ means $\dot{m} \div 2$
means $P_{pump} \div 8$

Conclusion 2: larger ΔT 's lead to more efficient networks

Conclusion 1+2:

Supply temperature should decrease, but
return temperature should decrease even
further



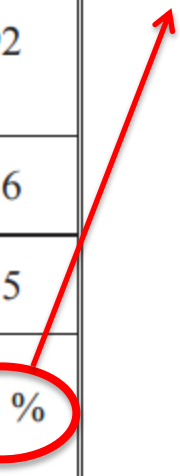
Priority is reduction of the network **return**
temperature

The problem

Table 2 Summary table for the 135 analysed substations split into identified faults and well-performing substations for five customer categories.

	Multi-family dwellings	Industrial demands	Health and Social Services buildings	Trade buildings	Public administration buildings	Total
Total number of substations	35	33	10	22	35	135
Unsuitable heat load pattern	4	23	2*	8	2*	39
Low annual average temperature difference	19	27	9	18	19	92
Poor substation control	3	3	2	3	5	16
Well-performing substations	15	3	1	4	12	35
Proportion of well-performing substations	43 %	9 %	10 %	18 %	34 %	26 %

only 26% of DH substations perform well!



source: Gadd, H. (2014). To analyse measurements is to know! (Doctoral dissertation, Lund University).



CONSEQUENCE

Insufficient cooling. The return temperature is on average 20C higher than necessary¹



Development of an automated on-line hard- and software platform to detect, diagnose and correct faults in DHC networks, with the objective to reduce the return temperature by ~15C.

 **Fault detection platform**

The impact

Rough calculation for a fossil CHP or boiler fired network

- Decreasing the return temp. by 15C would increase the network efficiency by 8-9%:
 - 1.5% (increase gas/oil boiler efficiency)
 - +1% (decrease heat losses)
 - + 1% (pumping power reduction)
 - + 5% (flue gas condensation)

The impact

- 🌿 For Europe, ecological savings add up to a:
 - ✦ Fuel savings represent a primary energy reduction of ~ 150 PJ
 - ✦ Reduced electricity use for pumping of ~ 25 PJ, i.e. primary energy reduction of ~ 62 PJ
 - ✦ 12 Mton CO₂ emission reduction
 - ✦ A significant (~10-20%) increase of renewable and excess heat in networks

The impact

Financial figures for EU:

✦ Service visits: M€150 cost elimination

🏠 €100/substation * M2 substation * $\frac{3}{4}$ elimination by the platform

✦ Savings by system temperature reduction: M€1500

🏠 €45/C.TJ * 2500 PJ * 15C

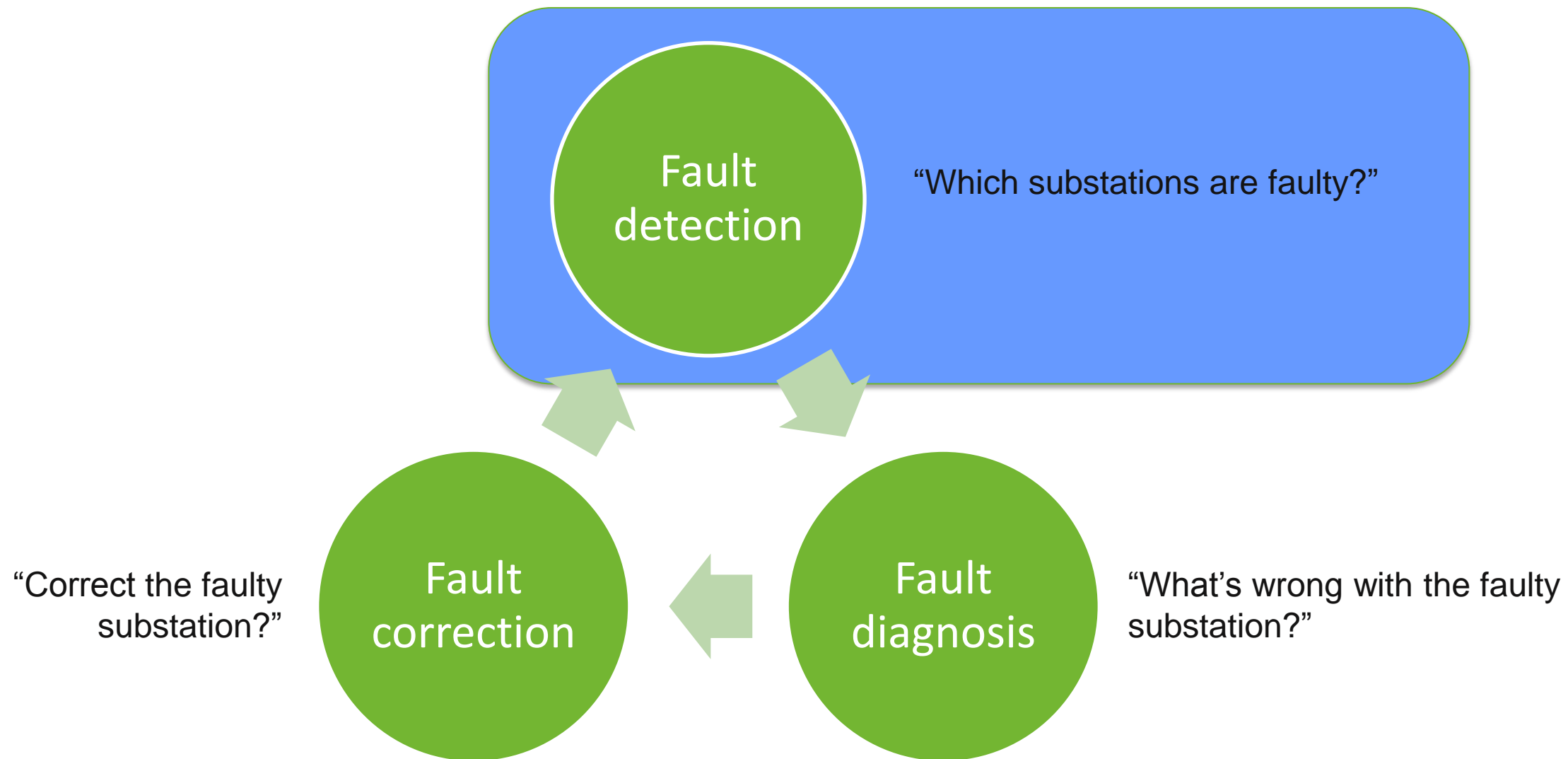
Frederiksen, S. & Werner, S. (2013). District Heating and Cooling (1ed.).

Lund: Studentlitteratur

 **+M € 1500 ANNUAL SAVING POTENTIAL**

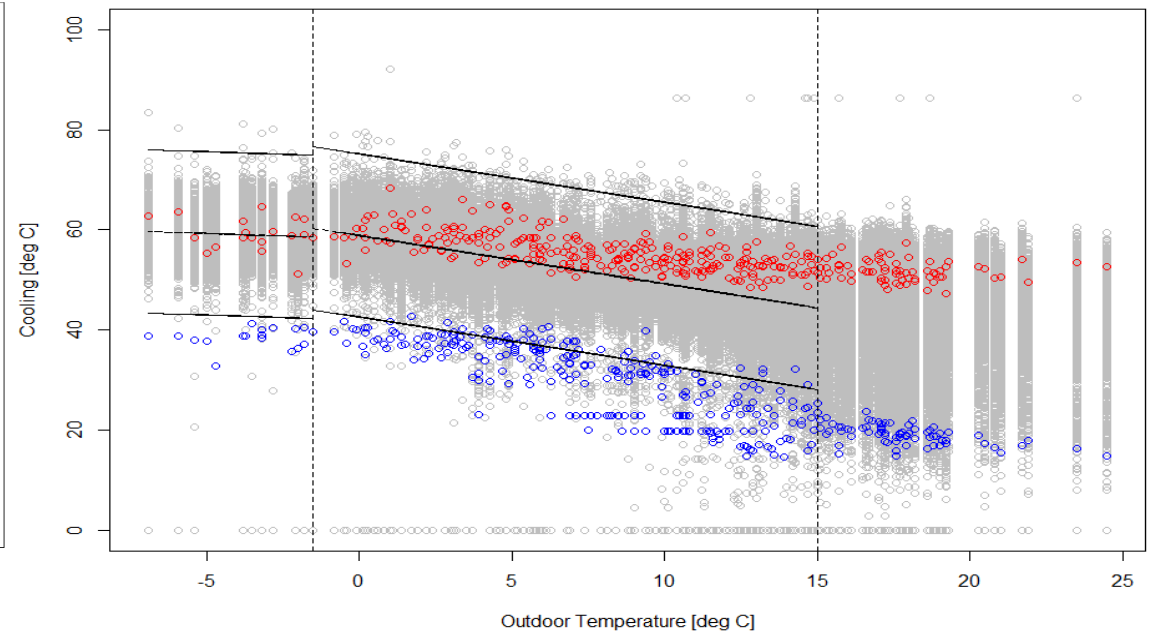
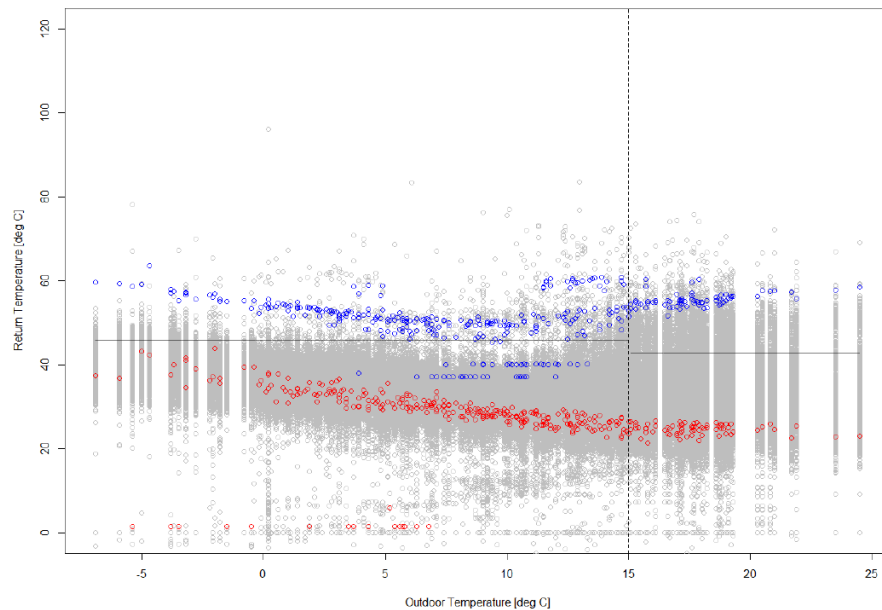
How? The fault handling cycle

Part of EFRO SALK GeoWatt



1. Fault detection

- Using only primary side data (i.e. supply + return temperature and flow rate)
- Numerous statistical algorithms available, but not on-line
- Example: Malmö DH (12.000 connections)



1. Fault detection

Next steps (in GeoWatt):

- ✦ Automize the algorithms: DIGITALISE !!
- ✦ Big data handling: machine learning techniques
- ✦ Integrate it in a hard-/software platform to make it online
- ✦ Demonstrate fault detection



2. Fault diagnosis (not part of GeoWatt)

- By means of machine learning classification algorithms, coupling symptoms to faults
- Started up a joint PhD with Lund University (Sweden) on this topic
- Looking for district heating network operators willing to share data!



3. Fault correction (not part of GeoWatt)

- 🌿 Cure the pain!
- 🌿 First objective: automate it as much as possible
- 🌿 If not possible, provide interactive action plans for technicians

Project side steps (not part of GeoWatt)

🌿 Consumer interaction

- ✦ Giving insight in energy consumption
- ✦ Provide suggestions to improve their energy use
- ✦ Pass information about imperfect functioning of substations/building installations to consumers



Conclusions

- ❖ Imperfections in DH substations and building installations are widespread.
- ❖ They cause insufficient cooling in the substations, and too high return temperatures as a consequence.
- ❖ In 3GDH networks it only causes loss of efficiency and increased operational costs, in 4GDH it is simply unacceptable.
- ❖ EnergyVille develops and demonstrates a platform for detection, diagnosis and correction of faults.